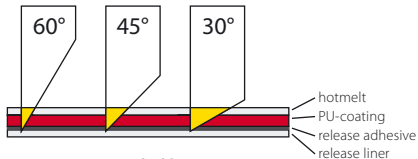
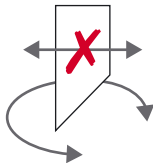


FlexCut Blade Settings



30° is recommended but 45°
may be satisfactory



Blade should turn easily
but not move

